Docket No.: 13111-00031-US1

AMENDMENTS TO THE CLAIMS

The following Listing of Claims replaces all previous listings of claims in this application.

Listing of Claims:

- 1. (Currently amended) A catalyst for gas-phase oxidations prepared by a process comprising contacting a support with an aqueous suspension or solution comprising a transition metal oxides composition or their precursor compounds, wherein the suspension or solution contains a binder dispersion consisting essentially of comprising a copolymer consisting essentially of an α-olefin whose α-olefin content is from 37 to 30 mol% and a vinyl-C₂-C₄-carboxylate whose vinyl-vinyl-C₂-C₄-carboxylate content is at least 62 mol%. from 63 to 70 mol%.
- 2. (Currently amended) A catalyst as claimed in claim 1, wherein the vinyl-vinyl-C₂-C₄-carboxylate copolymer is a vinyl acetate copolymer.
- 3. (Original) A catalyst as claimed in claim 2, wherein the vinyl acetate copolymer is an ethylene-vinyl acetate copolymer.
- 4. (Original) A catalyst as claimed in claim 3, wherein the ethylene-vinyl acetate copolymer comprises from 63 to 70 mol% of vinyl acetate and from 37 to 30 mol% of ethylene.
- 5. (Previously presented) A catalyst as claimed in claim 1, wherein the transition metal oxides composition comprises from 1 to 40% by weight of vanadium oxide, calculated as V_2O_5 , and from 60 to 99% by weight of titanium dioxide, calculated as TiO_2 .
- 6. (Previously presented) A catalyst as claimed in claim 5, wherein the transition metal oxides composition further comprises up to 1% by weight of a cesium compound,

calculated as Cs, up to 1% by weight of a phosphorus compound, calculated as P, or up to 10% by weight of antimony oxide, calculated as Sb₂O₃.

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- 7. (Currently amended) A process for preparing aldehydes, carboxylic acids and/or carboxylic anhydrides, comprising providing a gaseous stream comprising an aromatic hydrocarbon and a gas comprising molecular oxygen and contacting the gaseous stream with a catalyst as claimed in claim 1 at an [[at]] elevated temperature.
- 8. (Previously presented) A process as claimed in claim 7, wherein the catalyst is produced in situ from a precatalyst at an elevated temperature sufficient to decompose the copolymer.
- 9. (Previously presented) A process as claimed in claim 7, wherein the aromatic hydrocarbon is selected from o-xylene, naphthalene or a mixture of o-xylene and naphthalene.
- 10. (Currently amended) A precatalyst comprising transition metal oxides attached to a support with a binder, wherein the binder consists essentially of comprises a copolymer consisting essentially of an α-olefinα-olefin, wherein the α-olefin content is from 37 to 30 mol%, and a vinyl-C₂-C₄-carboxylate, wherein the vinyl-vinyl-C₂-C₄-carboxylate content is at least 62 mol%. from 63 to 70 mol%.
- 11. (Previously presented) The precatalyst according to claim 10, wherein the copolymer is an ethylene-vinyl acetate copolymer comprising from 63 to 70 mol% of vinyl acetate and from 37 to 30 mol% of ethylene.
- 12. (Previously presented) The precatalyst according to claim 10, wherein the transition metal oxides comprises from 1 to 40% by weight of vanadium oxide, calculated as V_2O_5 , and from 60 to 99% by weight of titanium dioxide, calculated as TiO_2 .

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13. (Previously presented) The precatalyst according to claim 12, wherein the

transition metal oxides are disposed in at least a two zone catalyst system, wherein the upstream

zone of the catalyst system contains an upstream pre-catalyst that contains less vanadium oxide

relative to the amount of titanium oxide than a downstream pre-catalyst.

14. (Previously presented) The precatalyst according to claim 13, wherein the

upstream pre-catalyst further comprises up to 10% by weight of antimony oxide, calculated as

Sb₂O₃, and the down stream catalyst comprises up to 1% by weight of a phosphorus compound,

calculated as P.

15. (Currently amended) A binder composition in combination with transition metal

oxides, the binder composition consisting essentially of comprising a copolymer consisting

essentially of an α -olefin α -olefin, wherein the α -olefin content is from 37 to 30 mol%, and a

vinyl-C₂-C₄-carboxylate, wherein the vinyl-vinyl-C₂-C₄-carboxylate content is at least 62 mol%.

from 63 to 70 mol%.

16. (Previously presented) The binder composition according to claim 15, wherein

the copolymer is an ethylene-vinyl acetate copolymer comprises from 63 to 70 mol% of vinyl

acetate and from 37 to 30 mol% of ethylene.

17. (Previously presented) The binder composition according to claim 15, wherein

the transition metal oxides comprises from 1 to 40% by weight of vanadium oxide, calculated as

V₂O₅, and from 60 to 99% by weight of titanium dioxide, calculated as TiO₂.

18. (New) A catalyst as claimed in claim 5, wherein the catalyst has an H₂

consumption of less than 5.5 mol/mol of vanadium.

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